

SRL Series

Resistance Standard Operation Manual



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◆ PRECISION INSTRUMENTS FOR TEST AND MEASUREMENT ◆



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WARNING



OBSERVE ALL SAFETY RULES
WHEN WORKING WITH HIGH VOLTAGES OR LINE VOLTAGES.

**Dangerous voltages may be present inside this instrument. Do not open the case
Refer servicing to qualified personnel**

HIGH VOLTAGES MAY BE PRESENT AT THE TERMINALS OF THIS INSTRUMENT

WHENEVER HAZARDOUS VOLTAGES (> 45 V) ARE USED, TAKE ALL MEASURES TO
AVOID ACCIDENTAL CONTACT WITH ANY LIVE COMPONENTS.

USE MAXIMUM INSULATION AND MINIMIZE THE USE OF BARE
CONDUCTORS WHEN USING THIS INSTRUMENT.

Use extreme caution when working with bare conductors or bus bars.

WHEN WORKING WITH HIGH VOLTAGES, POST WARNING SIGNS AND
KEEP UNREQUIRED PERSONNEL SAFELY AWAY.



CAUTION



DO NOT APPLY ANY VOLTAGES OR CURRENTS TO THE TERMINALS OF THIS
INSTRUMENT IN EXCESS OF THE MAXIMUM LIMITS INDICATED ON
THE FRONT PANEL OR THE OPERATING GUIDE LABEL.

Contents

| | |
|--|----------|
| Chapter 1 Introduction | 1 |
| 1.1 Introduction..... | 1 |
| Chapter 2 Specifications | 2 |
| Specifications | 2 |
| Chapter 3 Operation | 4 |
| 3.1 Initial Inspection and Setup | 4 |
| 3.2 Connections..... | 4 |
| 3.2.1 Connections for values $\leq 190\text{ k}\Omega$ | 4 |
| 3.2.2 Connections for values $\geq 1\text{ M}\Omega$ and $>100\text{ M}\Omega$ | 4 |
| 3.2.3 Connections for values $\geq 100\text{ M}\Omega$ | 5 |
| 3.3 Thermal emf Considerations | 5 |
| 3.4 Temperature Coefficient Constants..... | 6 |
| 3.5 Environmental Conditions | 6 |
| 3.5.1 Operating Temperature | 6 |
| 3.5.2 Storage Temperature | 6 |
| 3.6 Shipping and Handling | 6 |
| Chapter 4 Maintenance..... | 7 |
| 4.1 Maintainability and Reliability | 7 |
| 4.2 Preventive Maintenance..... | 7 |
| 4.3 Calibration..... | 7 |
| 4.3.1 Calibration Interval..... | 7 |
| 4.3.2 General Considerations..... | 7 |
| 4.3.3 Required Equipment..... | 8 |
| 4.3.4 Calibration Procedure | 8 |
| 4.4 Replaceable Parts List..... | 8 |

Figures and Tables

| | |
|--|---|
| <i>Figure 1-1: SRL Series Resistance Standard</i> | 1 |
| <i>Figure 2-1: OPERATION GUIDE affixed to unit</i> | 2 |
| <i>Figure 2-2: Temperature Calibration Chart</i> | 2 |
| <i>Table 2-1: SRL Specifications</i> | 3 |
| <i>Figure 3-1: Connections for values $\leq 190\text{ k}\Omega$</i> | 4 |
| <i>Table 3-1: Connections for values $\leq 190\text{ k}\Omega$</i> | 4 |
| <i>Figure 3-2: Connections for values $\geq 1\text{ M}\Omega$ and $>100\text{ M}\Omega$</i> | 4 |
| <i>Table 3-2: Connections for values $\geq 1\text{ M}\Omega$ and $>100\text{ M}\Omega$</i> | 4 |
| <i>Figure 3-3: Connections for values $\geq 100\text{ M}\Omega$</i> | 5 |
| <i>Table 3-3: Connections for values $\geq 100\text{ M}\Omega$</i> | 5 |
| <i>Figure 3-4: Resistance vs. temperature relationship</i> | 6 |
| <i>Figure 3-5: Temperature Calibration Chart</i> | 6 |
| <i>Table 4-1: Replaceable Parts List</i> | 8 |
| <i>Figure 4-1: SRL Replaceable Parts</i> | 8 |

Chapter 1

INTRODUCTION

1.1 Introduction

The SRL Series (Figure 1.1) are extremely stable, precise, laboratory or portable resistance standards. Their ruggedness and small size plus their virtually zero temperature coefficient makes the SRL Series ideal for any applications outside of laboratory environment within the temperature range of 18°C to 28°C. The temperature chart provided with each unit enhances the accuracy by indicating the deviation from nominal for the operating temperature range in 0.5°C increments. Because of the low temperature coefficient, they require no oil-or-temperature bath.

The SRL series units are available in values ranging from 1 mΩ to 20 TΩ, with custom values available, to satisfy any need. They are built with precision resistors and use no adjustable resistors of any kind.

To further reduce errors caused by temperature changes, the SRL units are built with a temperature coefficient of near zero at 23°C. The binding posts are constructed of low-thermal emf material.



Figure 1-1: SRL Series Resistance Standard

Chapter 2

SPECIFICATIONS

For convenience to the user, the pertinent specifications are given in an **OPERATION GUIDE**, shown in Figures 2-1 and 2-2, affixed to the case of the instrument.

SPECIFICATIONS

Accuracy and other specifications:

See Table 2-1.

Retrace:

1 Ω to 19 MΩ: Permanent shift in resistance value is <2 ppm for 23°C to 0°C to 23°C cycle, and 23°C to 40°C to 23°C cycle

Calibration Report:

Initial SI traceable calibration data provided in 0.5°C increments for temperature range of 18°C to 28°C as shown in Figure 2-2.

Calibration Conditions:

Three of four-wire Kelvin measurements, low power, at 23°C; two wire for 1 MΩ and over. Traceable to SI

Terminals:

Gold-plated, tellurium-copper, low-thermal-emf binding posts on standard 3/4 inch spacing. A **GROUND** terminal is provided on all units.

≤190 kΩ: four 5-way binding posts for 4-terminal measurement

<190 kΩ: two 5-way binding posts

≥100 MΩ: two 5-way binding posts with **GUARD**

Other available terminals:

- DMM direct input compatibles
- bnc, Triax, and custom connectors

Transit Case:

Optional **Model SRC-100** lightweight transit case with handle, suitable for transporting and storing two units. The case provides mechanical protection and insulation from temperature changes during transportation or shipping.

Dimensions:

8.6 cm H x 10.5 cm W x 12.7 cm D (3.4" x 4.15" x 5")

Weight:

0.73 kg (1.6 lb)

SRL-1 Ω STANDARD RESISTOR

Adjustment to Nominal: ±2 ppm Max. Current: 500 mA
 Max. Change from 23°C value (18°C to 28°C): ±3 ppm Stability: 8 ppm per year max; 2 ppm typical.
 Operating Temperature Range: 18°C to 28°C Retrace: <2 ppm for for max. temp. cycles.
 Max. Voltage: 0.5 V

$R_t = R_{23} [1 + \alpha (t - 23) + \beta (t - 23)^2]$; $\alpha = -1.6E-07$ $\beta = -2.4E-08$

| | | | | |
|---------------------|---------------|--|--|--|
| Date Calibrated | 19-Jun-2001 | | | |
| Temperature (°C) | 23.0°C | | | |
| Relative Humidity | N/A | | | |
| Resistance R_{23} | 1.000 003 3 Ω | | | |
| Test Conditions | N/A | | | |
| Meas. Uncertainty | N/A | | | |
| By | JOS | | | |
| Recommended Due | 19-Jun-2002 | | | |

Model: **SRL-1** SN: **B2-9240246**

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Figure 2-1: OPERATION GUIDE affixed to unit

Temperature Calibration Chart

Model: **SRL-1**

SN: **B2-9240246** Report No: **Q**

Alpha: **-1.6E-07** Beta: **-2.4E-08**

Measured value at 23°C: **1.000 003 3 Ω**

| Temperature (°C) | Resistance Ω | Deviation from Nominal (ppm) |
|------------------|---------------|------------------------------|
| 18.0 | 1.000 003 5 Ω | 3.5 |
| 18.5 | 1.000 003 5 Ω | 3.5 |
| 19.0 | 1.000 003 6 Ω | 3.6 |
| 19.5 | 1.000 003 6 Ω | 3.6 |
| 20.0 | 1.000 003 6 Ω | 3.6 |
| 20.5 | 1.000 003 6 Ω | 3.6 |
| 21.0 | 1.000 003 5 Ω | 3.5 |
| 21.5 | 1.000 003 5 Ω | 3.5 |
| 22.0 | 1.000 003 4 Ω | 3.4 |
| 22.5 | 1.000 003 4 Ω | 3.4 |
| 23.0 | 1.000 003 3 Ω | 3.3 |
| 23.5 | 1.000 003 2 Ω | 3.2 |
| 24.0 | 1.000 003 1 Ω | 3.1 |
| 24.5 | 1.000 003 0 Ω | 3.0 |
| 25.0 | 1.000 002 9 Ω | 2.9 |
| 25.5 | 1.000 002 7 Ω | 2.7 |
| 26.0 | 1.000 002 6 Ω | 2.6 |
| 26.5 | 1.000 002 4 Ω | 2.4 |
| 27.0 | 1.000 002 3 Ω | 2.3 |
| 27.5 | 1.000 002 1 Ω | 2.1 |
| 28.0 | 1.000 001 9 Ω | 1.9 |

Date: **19-Jun-2001** Traceable to NIST

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By: **JOS**

Figure 2-2: Temperature Calibration Chart

| Nominal Value | Model Number | Adjustment to Nominal | Calibration Uncertainty | Stability per year | | Max Resistance Change 18-28°C from 23 °C | Max Applied Input | | |
|---------------|--------------|-----------------------|-------------------------|--------------------|-----------|--|-------------------|-----------------|-----------------|
| | | | | max | typical | | 0 ppm change* | <1 ppm change** | <3 ppm change** |
| 1 mΩ | SRL-0.001 | ±50 ppm | ±8 ppm | ±50 ppm | - | 20 ppm/°C | 50 mW | 100 mW | 200 mW |
| 1.9 mΩ | SRL-0.0019 | ±50 ppm | ±8 ppm | ±50 ppm | - | 20 ppm/°C | 50 mW | 100 mW | 200 mW |
| 2 mΩ | SRL-0.002 | ±50 ppm | ±8 ppm | ±50 ppm | - | 20 ppm/°C | 50 mW | 100 mW | 200 mW |
| 10 mΩ | SRL-0.01 | ±5 ppm | ±6 ppm | ±15 ppm | - | 5 ppm/°C | 25 mW | 50 mW | 200 mW |
| 19 mΩ | SRL-0.019 | ±5 ppm | ±6 ppm | ±15 ppm | - | 5 ppm/°C | 25 mW | 50 mW | 200 mW |
| 20 mΩ | SRL-0.02 | ±5 ppm | ±6 ppm | ±15 ppm | - | 5 ppm/°C | 25 mW | 50 mW | 200 mW |
| 100 mΩ | SRL-0.1 | ±5 ppm | ±2 ppm | ±12 ppm | - | 2 ppm/°C | 50 mW | 100 mW | 250 mW |
| 190 mΩ | SRL-0.19 | ±5 ppm | ±2 ppm | ±12 ppm | - | 2 ppm/°C | 50 mW | 100 mW | 250 mW |
| 200 mΩ | SRL-0.19 | ±5 ppm | ±2 ppm | ±12 ppm | - | 2 ppm/°C | 50 mW | 100 mW | 250 mW |
| 1 Ω | SRL-1 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 175 mW | 350 mW | 850 mW |
| 1.9 Ω | SRL-1.9 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 175 mW | 350 mW | 850 mW |
| 2 Ω | SRL-1.9 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 175 mW | 350 mW | 850 mW |
| 10 Ω | SRL-10 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 19 Ω | SRL-19 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 20 Ω | SRL-19 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 25 Ω | SRL-25 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 30 Ω | SRL-30 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 50 Ω | SRL-50 | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 100 Ω | SRL-100 | ±2 ppm | ±1 ppm | ±6 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 190 Ω | SRL-190 | ±2 ppm | ±1 ppm | ±6 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 200 Ω | SRL-190 | ±2 ppm | ±1 ppm | ±6 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 350 Ω | SRL-350 | ±2 ppm | ±1 ppm | ±6 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 400 Ω | SRL-400 | ±2 ppm | ±1 ppm | ±6 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 1 kΩ | SRL-1K | ±2 ppm | ±1 ppm | ±6 ppm | ±1 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 1.9 kΩ | SRL-1.9K | ±2 ppm | ±1 ppm | ±6 ppm | ±1 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 2 kΩ | SRL-2K | ±2 ppm | ±1 ppm | ±6 ppm | ±1 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 4 kΩ | SRL-4K | ±2 ppm | ±1 ppm | ±4 ppm | ±1 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 10 kΩ | SRL-10K | ±2 ppm | ±1 ppm | ±4 ppm | ±1 ppm | 1.5 ppm tot | 100 mW | 200 mW | 500 mW |
| 19 kΩ | SRL-19K | ±2 ppm | ±1 ppm | ±4 ppm | ±1 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 20 kΩ | SRL-100K | ±2 ppm | ±1 ppm | ±6 ppm | ±2 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 100 kΩ | SRL-100K | ±2 ppm | ±1 ppm | ±6 ppm | ±2 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 190 kΩ | SRL-190K | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 200 kΩ | SRL-190K | ±2 ppm | ±1 ppm | ±8 ppm | ±2 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 1 MΩ | SRL-1M | ±2 ppm | ±2 ppm | ±8 ppm | ±2 ppm | 2 ppm tot | 100 mW | 200 mW | 500 mW |
| 1.9 MΩ | SRL-1.9M | ±2 ppm | ±2 ppm | ±9 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 2 MΩ | SRL-1.9M | ±2 ppm | ±2 ppm | ±9 ppm | ±2 ppm | 3 ppm tot | 100 mW | 200 mW | 500 mW |
| 10 MΩ | SRL-10M | ±2 ppm | ±2 ppm | ±9 ppm | ±2 ppm | 3 ppm tot | 1000 V | | |
| 19 MΩ | SRL-19M | ±2 ppm | ±9 ppm | ±10 ppm | ±2 ppm | 4 ppm tot | 1000 V | | |
| 20 MΩ | SRL-19M | ±2 ppm | ±9 ppm | ±10 ppm | ±2 ppm | 4 ppm tot | 1000 V | | |
| 100 MΩ | SRL-100M | ±10 ppm | ±9 ppm | ±20 ppm | - | 5 ppm/°C | 1000 V | | |
| 190 MΩ | SRL-100M | ±10 ppm | ±9 ppm | ±20 ppm | - | 5 ppm/°C | 1000 V | | |
| 200 MΩ | SRL-100M | ±10 ppm | ±9 ppm | ±20 ppm | - | 5 ppm/°C | 1000 V | | |
| 1 GΩ | SRL-1G | ±0.1% | ±100 ppm | ±200 ppm | ±100 ppm | 20 ppm/°C | 5000 V | | |
| 1.9 GΩ | SRL-1G | ±0.1% | ±100 ppm | ±200 ppm | ±100 ppm | 20 ppm/°C | 5000 V | | |
| 2 GΩ | SRL-1G | ±0.1% | ±100 ppm | ±200 ppm | ±100 ppm | 20 ppm/°C | 5000 V | | |
| 10 GΩ | SRL-10G | ±0.1% | ±200 ppm | ±500 ppm | ±300 ppm | 25 ppm/°C | 5000 V | | |
| 19 GΩ | SRL-10G | ±0.1% | ±200 ppm | ±500 ppm | ±300 ppm | 25 ppm/°C | 5000 V | | |
| 20 GΩ | SRL-10G | ±0.1% | ±200 ppm | ±500 ppm | ±300 ppm | 25 ppm/°C | 5000 V | | |
| 100 GΩ | SRL-100G | ±0.2% | ±1000 ppm | ±500 ppm | ±300 ppm | 25 ppm/°C | 5000 V | | |
| 190 GΩ | SRL-100G | ±0.2% | ±1000 ppm | ±500 ppm | ±300 ppm | 25 ppm/°C | 5000 V | | |
| 200 GΩ | SRL-100G | ±0.2% | ±1000 ppm | ±500 ppm | ±300 ppm | 25 ppm/°C | 5000 V | | |
| 1 TΩ | SRL-1T | ±0.5% | ±0.25% | ±500 ppm | ±300 ppm | 50 ppm/°C | 5000 V | | |
| 1.9 TΩ | SRL-1.9T | ±0.7% | ±0.7% | ±1000 ppm | ±500 ppm | 100 ppm/°C | 5000 V | | |
| 2 TΩ | SRL-2T | ±0.7% | ±0.7% | ±1000 ppm | ±500 ppm | 100 ppm/°C | 5000 V | | |
| 10 TΩ | SRL-10T | ±0.7% | ±0.7% | ±2000 ppm | ±1000 ppm | 100 ppm/°C | 5000 V | | |
| 19 TΩ | SRL-19T | ±0.7% | ±0.7% | ±2000 ppm | ±1000 ppm | 100 ppm/°C | 5000 V | | |
| 20 TΩ | SRL-10T | ±0.7% | ±0.7% | ±2000 ppm | ±1000 ppm | 100 ppm/°C | 5000 V | | |

* negligible effect of self-heating; do not exceed voltage limits where given.

** non-permanent self-heating change; exceeding this value may cause a permanent change in the resistance.

Table 2-1: SRL Specifications

Chapter 3

OPERATION

3.1 Initial Inspection and Setup

This instrument was carefully inspected before shipment. It should be in proper electrical and mechanical order upon receipt.

An **OPERATION GUIDE** is attached to the case of the instrument to provide ready reference to specifications.

3.2 Connections

The SRL series has three different types of connections listed below.

3.2.1 Connections for values $\leq 190\text{ k}\Omega$

Values $\leq 190\text{ k}\Omega$ have four insulated low thermal emf binding posts for four-terminal measurements as shown in Figure 3-1. The fifth binding post is connected to the case. For high-resistance models (e.g. $>10\text{ k}\Omega$) two-terminal measurements may be made by shorting **HI** to **HI** and **LO** to **LO**, preferably with shorting links or other substantial means.

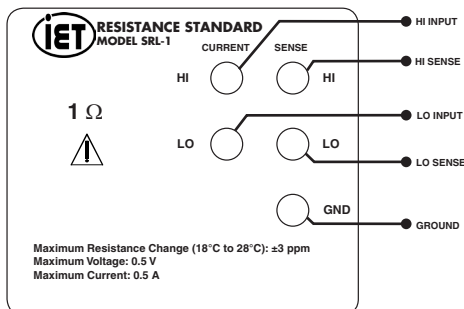


Figure 3-1: Connections for values $\leq 190\text{ k}\Omega$

| Binding Post | Function |
|--------------|--|
| CURRENT HI | Current input from source (e.g. ohmmeter) |
| CURRENT LO | Current return to source (e.g. ohmmeter) |
| SENSE HI | Measurement point for a four-wire ohmmeter |
| SENSE LO | Measurement point for a four-wire ohmmeter |
| GND | Guard or shield |

Table 3-1: Connections for values $\leq 190\text{ k}\Omega$

3.2.2 Connections for values $> 190\text{ k}\Omega$ and $<100\text{ M}\Omega$

Values $> 190\text{ k}\Omega$ and $<100\text{ M}\Omega$ have two insulated, low thermal emf binding posts for two-terminal measurements as shown in Figure 3-2. The third binding post is connected to the case.

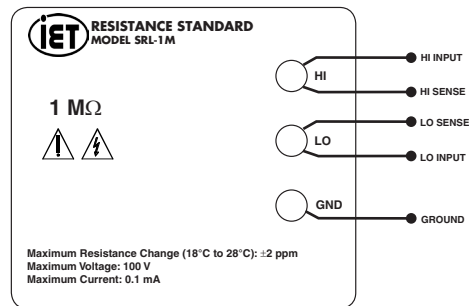


Figure 3-2: Connections for values $> 190\text{ k}\Omega$ and $<100\text{ M}\Omega$

| Binding Post | Function |
|--------------|-----------------------------------|
| HI | Input from source (e.g. ohmmeter) |
| SENSE LO | Measurement point |
| GND | Guard or shield |

Table 3-2: Connections for values $> 190\text{ k}\Omega$ and $<100\text{ M}\Omega$

3.2.3 Connections for values $\geq 100\text{ M}\Omega$

Values $\geq 100\text{ M}\Omega$ have two insulated, low thermal emf binding posts for two-terminal measurements as shown in Figure 3-3. The third binding post, labeled **GROUND**, is connected to the case. The fourth binding post, labeled **GUARD**, is connected to an internal case that contains the resistor.

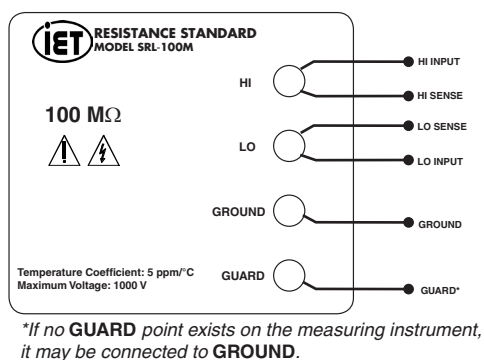


Figure 3-3: Connections for values $\geq 100\text{ M}\Omega$

| Binding Post | Function |
|--------------|--|
| HI | Input from source (e.g. ohmmeter) |
| SENSE LO | Measurement point |
| GROUND | Shield |
| GUARD | Interrupts leakage from the internal resistor to the case and other components of the unit |

Table 3-3: Connections for values $\geq 100\text{ M}\Omega$

3.3 Thermal emf Considerations

High-quality, gold-plated, tellurium-copper binding posts serve to minimize the thermal emf effects which would artificially reflect a change in dc resistance measurements. All other conductors within the instrument, as well as the solder used, contain no metals or junctions that could contribute to thermal emf problems.

There nevertheless may be some minute thermal emf generated at the test leads where they contact the gold banana jacks. This voltage will also be eliminated if a meter with so called “True Ohm” capability is used. Otherwise the generated emf may represent itself as a false component of the dc resistance measurement.

Always use low emf test leads when working with SRL models. In particular, avoid brass or steel conductors.

3.4 Temperature Coefficient Constants

The change of resistance with temperature for each standard is accurately expressed by the equation:

$$R_t = R_{23} [1 + a(t-23) + \beta(t-23)^2]$$

R_t = Resistance at ($^{\circ}\text{C}$)

R_{23} = Resistance at 23°C

a = Slope of the curve ($\text{ppm}/^{\circ}\text{C}$) at 23°C

β = Rate of change of slope of the curve ($\text{ppm}/^{\circ}\text{C}^2$)

The values of a and β are given with each unit. Experience shows that these values do not change appreciably with time and hence need to be determined only once.

The resistance vs. temperature relationship is shown in Figure 3-4. The value at any temperature may be obtained from the above formula, or the temperature calibration chart shown in Figure 3-5.

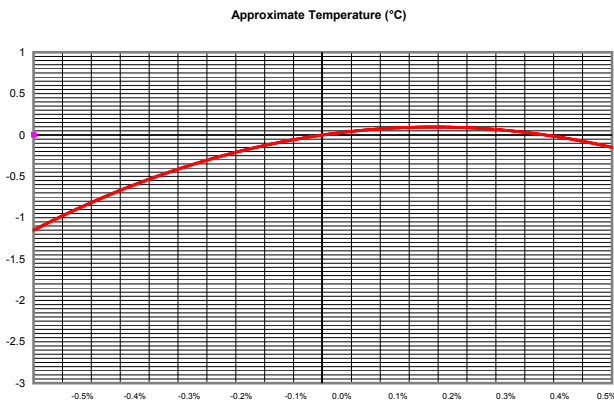


Figure 3-4: Resistance vs. temperature relationship

| Temperature Calibration Chart | | |
|---------------------------------------|---------------|------------------------------|
| Model: SRL-1 | | |
| SN: B2-9240246 | | Report No: 0 |
| Alpha: -1.6E-07 | | Beta: -2.4E-08 |
| Measured value at 23°C: 1.000 003 3 Ω | | |
| Temperature (°C) | Resistance Ω | Deviation from Nominal (ppm) |
| 18.0 | 1.000 003 5 Ω | 3.5 |
| 18.5 | 1.000 003 5 Ω | 3.5 |
| 19.0 | 1.000 003 6 Ω | 3.6 |
| 19.5 | 1.000 003 6 Ω | 3.6 |
| 20.0 | 1.000 003 6 Ω | 3.6 |
| 20.5 | 1.000 003 6 Ω | 3.6 |
| 21.0 | 1.000 003 5 Ω | 3.5 |
| 21.5 | 1.000 003 5 Ω | 3.5 |
| 22.0 | 1.000 003 4 Ω | 3.4 |
| 22.5 | 1.000 003 4 Ω | 3.4 |
| 23.0 | 1.000 003 3 Ω | 3.3 |
| 23.5 | 1.000 003 2 Ω | 3.2 |
| 24.0 | 1.000 003 1 Ω | 3.1 |
| 24.5 | 1.000 003 0 Ω | 3.0 |
| 25.0 | 1.000 002 9 Ω | 2.9 |
| 25.5 | 1.000 002 7 Ω | 2.7 |
| 26.0 | 1.000 002 6 Ω | 2.6 |
| 26.5 | 1.000 002 4 Ω | 2.4 |
| 27.0 | 1.000 002 3 Ω | 2.3 |
| 27.5 | 1.000 002 1 Ω | 2.1 |
| 28.0 | 1.000 001 9 Ω | 1.9 |

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Figure 3-5: Temperature Calibration Chart

3.5 Environmental Conditions

3.5.1 Operating Temperature

For optimal accuracy, SRL Models should be used in an environment of $23^{\circ}\text{C} \pm 5^{\circ}\text{C}$. They should be allowed to stabilize at those temperatures after any significant temperature variation. For determination of accuracy for other temperatures consult the Temperature Calibration Chart provided with each unit. The calculated resistance value is provided between 18°C and 28°C in 0.5°C increments. Figure 2-2 shows an example of this table.

3.5.2 Storage Temperature

The SRL Series should be maintained within the storage temperature range of 0°C to 40°C to retain its accuracy within the specified limits.

3.6 Shipping and Handling

The SRL Series should not be exposed to any excessive shock or temperature extremes. The option SRC-100, a lightweight transit case capable of storing two SRL units, is recommended for shipping or transporting the models.

Chapter 4

MAINTENANCE

4.1 Maintainability and Reliability

It is possible to maintain SRL units indefinitely. They are reliable due to their closed, rugged design and sealed resistors. The units are resistant to electromagnetic interference (EMI) because of their metal enclosure.

4.2 Preventive Maintenance

Keep the SRL units in a clean environment. This will help prevent possible contamination.

The front panel may be cleaned to eliminate any leakage paths from near or around the binding posts. To clean the front panel:

Wipe the front panel clean using alcohol and a lint-free cloth.

4.3 Calibration

The SRL units may be employed as stand-alone instruments or as an integral components of a system. If used as part of a system, they should be calibrated as part of the overall system to provide an optimum system calibration.

If an SRL model is employed as a stand-alone device, the following should be observed:

- Calibration Interval
- General Considerations
- Required Equipment
- Calibration Procedure

4.3.1 Calibration Interval

The recommended SRL Series calibration interval is twelve (12) months.

If the instrument is used to transfer resistance values only, recalibration is not required, assuming that there has been no drastic change of value.

4.3.2 General Considerations

Before starting the calibration procedure, you need to consider the following:

- Calibration environment should be 23°C and less than 50% relative humidity.
- Test instruments should be sufficiently more accurate than the SRL unit, and/or the uncertainty of the measurement instrumentation has to be considered in the calibration Test Uncertainty Ratio (TUR).
- The testing equipment and the SRL unit should stabilize at laboratory conditions for at least 24 hours.
- Kelvin type 4-wire test leads should be used to obtain accurate low resistance measurements.
- Steps should be taken to minimize thermal emf effects, such as using a meter with “True Ohm” capacity.
- Accepted metrology practices should be followed.

